



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001

Job Sheet 177280



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC4		
125	DC	1 pcs	6/1/18	6/1/18	0.00	0.00	DC		
130	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	5031229
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5031007
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5036176
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5043544
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	5026188
646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	5026188
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5026188
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	5026188
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	5026188
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5026188
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	5026188
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	5026188
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	5026188
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	5026188
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	5026188
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	5026188
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	5026188
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	5026188
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	5026188
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	5026188
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	5026188

Plex 5/9/18 1:02 PM Dart.Gagnon.Michelle



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Container No: S075629



Part: 646.4001

Job No: 177280

Serial No/Batch: S075629

Revision:

Inspector:

Date: 05/25/18

646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation
646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation
646.3810	Bracket	2 Ea (2 ea)	90-Start up Operation
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	376	0
	600.0990	1	14	0
	600.0991	1	13	0
	600.1012	1	21	0
	600.1013	5	104	0
	646.2910	1	15	0
	646.3001	1	0	0
	646.3110	1	15	0
	646.3210	1	14	0
	646.3301	1	10	0

646.3510	1	19	0
646.3511	1	24	0
646.3610	1	12	0
646.3710	1	66	0
646.3711	1	40	0
646.3712	1	34	0
646.3713	1	27	0
646.3714	1	33	0
646.3715	2	34	0
646.3716	1	52	0
646.3717	1	24	0
646.3718	2	68	0
646.3719	2	56	0
646.3810	2	29	0
646.3811	1	19	0
646.3812	2	22	0
646.3813	1	11	0
646.3910	4	55	0
646.3911	1	37	0
646.3912	4	30	0
646.3913	1	51	0
646.9410	1	115	0
647.0112	2	116	0
647.7703	2	21	0
650.9201	2	11	0
AN3-11A	10	149	0
AN3-12A	2	68	0
AN3-13A	1	44	0
AN3-3A	4	815	0
AN3-4A	10	412	0
AN3-5A	2	288	0
AN3-6A	2	208	0
AN316C4R	2	31	0
AN44-5A	2	37	0
AN4C7A	2	69	0
AN665-34R	2	40	0
CCR264SS3-02	36	218	0
CR3213-5-3	14	108	0
MS20426AD5-7	2	1,151	0
MS20470AD5-5.5	8	317	0
MS20470AD5-6	8	1,111	0
MS20470AD5-7	3	176	0
MS21042L08	2	2,093	0
MS21042L3	63	1,856	0
MS21042L4	2	3,225	0
MS21047-3	18	276	0
MS24693-C278	5	215	0
MS24694-S51	5	229	0
MS24694-S54	2	97	0
MS24694-S55	3	128	0
MS27039-08-13	2	381	0
MS27039-1-10	2	175	0
MS27039-1-12	6	243	0
MS27039-1-16	24	420	0
MS27039-1-19	22	298	0
MS27039-1-20	2	49	0
MS27039-1-21	4	70	0
NAS1149F0332P	144	3,001	0
NAS1149F0363P	2	217	0
NAS1149F0432P	4	1,617	0
NAS1149FN832P	4	2,362	0

Part Specifications

Specifications could not be found.

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003492	S075571	MS20470AD5-5.5	Rivet	fm134063	ST309	8
003492	S075570	MS20470AD5-6	Rivet	f124089	ST309	8
003492	S075569	MS20470AD5-7	Rivet	f123425	ST309	3
003492	S075567	MS21042L08	Nut	s044234	ST303	2
003492	S075566	MS21042L3	Nut	s075328	ST303	63
003492	S075565	MS21042L4	Nut	s056039	ST303	2
003492	S075564	MS21047-3	Nut Plate	s020620	ST301	18
003492	S075563	MS24693-C278	Screw	s065341	ST287	5
003492	S075562	MS24694-S51	Screw	s004859	ST284	5
003492	S075561	MS24694-S54	Screw	s024480	ST284	2
003492	S075560	MS24694-S55	Screw	s050050	ST283	3
003492	S075558	MS27039-08-13	Screw	s019320-1	ST278	2
003492	S075557	MS27039-1-10	Screw	s061228	ST280	2
003492	S075556	MS27039-1-12	Screw	s049832	ST280	6
003492	S075555	MS27039-1-16	Screw	s049833	ST280	24
003492	S075554	MS27039-1-19	Screw	s065263	ST280	22
003492	S075553	MS27039-1-20	Screw	s000680	ST280	2
003492	S075552	MS27039-1-21	Screw	s037684	ST280	4
003492	S075549	NAS1149F0332P	Washer	s068663	ST262	144
003492	S075547	NAS1149F0363P	Washer	s027738	ST262	2
003492	S075546	NAS1149F0432P	Washer	s050055	ST262	4
003492	S075545	NAS1149FN832P	Washer	s020604	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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S065343



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003492	S075616	600.0129	VHB Tape	S031229	CCK096	8
003492	S075615	600.0990	Magnabond 6398 Part A Size 112 ml	S055889	PKG	1
003492	S075614	600.0991	Magnabond 6398 Part B Size 112 ml	S055890	PKG	1
003492	S075613	600.1012	Sealant PR1425B2 (#654 sem)	S065340	CCK017	1
003492	S075612	600.1013	021200-3M Tape Primer 94 Primer 24216	S066985	CCK096	5
003492	S075611	646.2910	Deflector	S069604	CCK050	1
003492	S075628	Sc 740/16 646.3001	Lower Cable Cutter Assembly	S074950	CCK023	1
003492	S075610	646.3110	Channel	S059056	CCK020	1
003492	S075609	646.3301	Upper Cutter Assembly	S070926	CCK018	1
003492	S075608	646.3510	Strut	S031107	CCK103	1
003492	S036176	646.3511	Strut	S039343	CCK103	1
003492	S075607	646.3610	Filler	s043544	CCK103	1
003492	F152594	646.3710	Doubler		CCK006	1
003492	S075606	646.3711	Clip	s038799	CCK104	1
003492	S075605	646.3712	Clip	s050422	CCK104	1
003492	S075604	646.3713	Gusset	S026788	CCK104	1
003492	S075603	646.3714	Gusset	F159846	CCK104	1
003492	S075602	646.3715	Strut Doubler	s026908	CCK105	2
003492	S075601	646.3716	Gauge Bracket	s039275	CCK105	1
003492	S075600	646.3717	Doubler	s026842	CCK105	1
003492	S026885	646.3718	Custom Washer	S026841	CCK105	2
003492	S075599	646.3719	Doubler	s038795	CCK105	2
003492	S075598	646.3810	Bracket	s036739	CCK105	2
003492	S057879	646.3811	Radius Block	S057878	CCK106	1
003492	S075597	646.3812	Gusset Bracket	So 26806 s067236	CCK105	2
003492	S075596	646.3813	AS350 Strut Bracket	s037064	CCK106	1
003492	S075595	646.3910	Shim	s065272	CCK105	4
003492	S075594	646.3911	Shim	s041250	CCK105	1
003492	S075593	646.3912	Shim	s065219	CCK105	4
003492	S075592	646.3913	Shim	f126060	CCK106	1
003492	S075591	646.9410	Shim	f140671	CCK011	1
003492	S075589	647.0112	Strut Bracket	s050462	CCK106	2
003492	S075590	647.7703	Strut Assembly	S065469	CCK114	2
003492	S075588	650.9201	Eyelet Bracket Assembly	s071276	CCK127	2
003492	S075585	AN3-11A	Bolt	s027721	ST349	10
003492	S075584	AN3-12A	Bolt	s048376	ST349	2
003492	S075583	AN3-13A	Bolt	s038733	ST349	1
003492	S075582	AN3-3A	Bolt	s058129	ST350	4
003492	S075581	AN3-4A	Bolt	s060063	ST350	10
003492	S075580	AN3-5A	Bolt	s041106-1	FP001	2
003492	S075579	AN3-6A	Bolt	s048402	ST350	2
003492	S075578	AN316C4R	Nut, Jam	s056384	ST331	2
003492	S041156	AN44-5A	Eyebolt		ST339	1
003492	S075577	AN44-5A	Eyebolt	s065262	ST339	1
003492	S075576	AN4C7A	Bolt	s027516	ST345	2
003492	S075575	AN665-34R	Clevis	S041157	ST330	2
003492	S075574	CCR264SS3-02	Cherry Rivet	s041159	ST321	36
003492	S075573	CR3213-5-3	Cherry Rivet	s027551	ST319	14
003492	S075572	MS20426AD5-7	Rivet	f153848	ST311	2

REFERENCE ONLY

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NOTES:

1. AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.

2. INSTALL F/N 14 WITH F/N 52 & 53.

3. 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR: MCMASTER-CARR P/N 75935A651.

4. 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE.
VENDOR: R.S. HUGHES P/N 021200-24216.

5. REUSE FASTENERS FROM F/N 1.

6. USE WASHERS A/R AS SHIMS TO OBTAIN BEST FITMENT.

7. AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ON TO F/N 1.

8. INSTALL SHIM IF OEM PROVISIONS ARE INSTALLED ON AIRCRAFT. REMOVE SHIM LAYERS TO ACHIEVE CORRECT SIZE. MATCH DRILL HOLES. USE F/N 78 SCREW IN PLACE OF F/N 17 SCREW.

9. NEWER INSTALLATIONS ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS. USE F/N 62 TO REPLACE F/N 44 & F/N 26 IN PLACE OF F/N 41 WHEN NECESSARY.

UNINCORPORATED ECN(S)

05304

5	5	5	78	601.3875	SCREW	AN3-11A	
1	1	1	77	646.9410	SHIM	AN3-11A	
	4	4	76	601.2764	WASHER	AN3-11A	
	2	2	75	601.2973	LOCKNUT	AN3-11A	
	2	2	74	601.2988	SCREW	AN3-11A	
	2	2	73	601.2943	LOCKNUT	AN3-11A	
	2	2	72	601.3128	NUT	AN3-11A	
	2	2	71	601.3209	LOCKNUT	AN3-11A	
	4	4	70	601.2638	WASHER	AN3-11A	
	2	2	69	601.2669	BOLT	AN3-11A	
	2	2	68	601.3119	CLEVIS	AN3-11A	
	2	2	67	601.3121	EYE BOLT	AN3-11A	
	2	2	66	650.9201	EYE BRACKET ASSY	AN3-11A	
	REF	REF	65	647.5701	GPS MOUNT KIT	AN3-11A	
		2	64	601.3151	WASHER	AN3-11A	
		2	63	601.2911	SCREW	AN3-11A	
	24	24	62	601.2637	SCREW	AN3-11A	
2	2	2	61	601.2763	BOLT	AN3-11A	
	1	1	60	646.3913	SHIM	AN3-11A	
	4	4	59	646.3912	SHIM	AN3-11A	
	1	1	58	646.3911	SHIM	AN3-11A	
	4	4	57	646.3910	SHIM	AN3-11A	
	5	5	56	600.1013	PRIMER	AN3-11A	
	8 FT	8 FT	55	600.0129	VHB TAPE	AN3-11A	
	1	1	54	600.1012	SEALANT	AN3-11A	
	1	1	53	600.0991	MAGNOBOND 6398 PART B	AN3-11A	
	1	1	52	600.0990	MAGNOBOND 6398 PART A	AN3-11A	
6	10	10	51	601.2826	BOLT	AN3-11A	
		2	50	646.3814	WIPER BRACKET	AN3-11A	
		2	49	601.2910	SCREW	AN3-11A	
	2	2	48	601.1365	SCREW	AN3-11A	
	2	2	47	646.3719	DOUBLER	AN3-11A	
	2	2	46	646.3718	CUSTOM WASHER	AN3-11A	
		1	45	646.3717	DOUBLER	AN3-11A	
	22	22	44	601.1948	SCREW	AN3-11A	
	2	2	43	601.1952	SCREW	AN3-11A	
	4	4	42	601.1956	SCREW	AN3-11A	

REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02299, 02301, 02319 & 02345	03/06/00	P. BRAVO
B	INCORPORATED ECN 03046, 03047 & 04731	10/04/04	P. BRAVO
C	INCORPORATED ECN 05008	04/08/05	P. BRAVO

		2	2	41	601.2829	SCREW	AN3-11A
		2	2	40	601.2831	RIVET	AN3-11A
		1	1	39	646.3716	GAUGE BRACKET	AN3-11A
		6	6	38	601.1953	SCREW	AN3-11A
	2	2	2	37	646.3715	STRUT DOUBLER	AN3-11A
			2	36	601.2824	BOLT	AN3-11A
12	36		36	35	601.2277	RIVET	AN3-11A
6	18		18	34	600.0795	NUTPLATE	AN3-11A
3	3		3	33	601.2565	RIVET	AN3-11A
1	1		1	32	646.3813	STRUT BRACKET	AN3-11A
4	4		4	31	601.2822	BOLT	AN3-11A
2	2		2	30	646.3812	GUSSET BRACKET	AN3-11A
6	8		8	29	601.2564	RIVET	AN3-11A
1	1		1	28	646.3714	GUSSET	AN3-11A
	1	1	1	27	646.3610	FILLER	AN3-11A
3	3		3	26	601.2830	SCREW	AN3-11A
2	2		2	25	601.2825	BOLT	AN3-11A
1	1		1	24	646.3811	RADIUS BLOCK	AN3-11A
1	1		1	23	646.3712	CLIP	AN3-11A
1	1		1	22	646.3711	CLIP	AN3-11A
8	8		8	21	601.2832	RIVET	AN3-11A
14	14		14	20	601.2020	RIVET	AN3-11A
4	6	4	6	19	601.2823	BOLT	AN3-11A
1	1		1	18	601.2827	BOLT	AN3-11A
5	5		5	17	601.2912	SCREW	AN3-11A
1	1		1	16	646.3713	GUSSET	AN3-11A
1	1		1	15	646.3210	SUPPORT	AN3-11A
	1		1	14	646.3710	DOUBLER	AN3-11A
1	1		1	13	646.3110	CHANNEL	AN3-11A
14	10	8	53	6	601.1624	LOCKNUT	AN3-11A
16	32	18	120	16	601.1607	WASHER	AN3-11A
			1	10	646.3410	LH WIPER DEFLECTOR	AN3-11A
			1	9	646.3411	RH WIPER DEFLECTOR	AN3-11A
		2	2	8	647.7703	STRUT ASSY	AN3-11A
		2	2	7	647.0112	STRUT BRACKET	AN3-11A
	1	1	1	6	646.3511	STRUT	AN3-11A
	1	1	1	5	646.3510	STRUT	AN3-11A
2	2		2	4	646.3810	BRACKET	AN3-11A
		1	1	3	646.2910	DEFLECTOR	AN3-11A
		1	1	2	646.3001	LOWER CUTTER ASSY	AN3-11A
		1	1	1	646.3301	UPPER CUTTER ASSY	AN3-11A
X					646.4006	LOWER CUTTER FIXED PROVISIONS	AN3-11A
	X				646.4005	LOWER CUTTER REMOVABLE PROVISIONS	AN3-11A
		X			646.4004	FIXED PROVISIONS KIT	AN3-11A
			X		646.4003	CABLE CUTTERS KIT	AN3-11A
				X	646.4002	ASS350 WIPER DEFLECTOR KIT	AN3-11A
				X	646.4001	ASS350 CABLE CUTTERS KIT	AN3-11A

QTY	DESCRIPTION	PART #	MATERIAL	SPEC.
1	ASS350 CABLE CUTTERS KIT	646.4001	AN3-11A	
1	ASS350 WIPER DEFLECTOR KIT	646.4002	AN3-11A	
1	FIXED PROVISIONS KIT	646.4004	AN3-11A	
1	LOWER CUTTER REMOVABLE PROVISIONS	646.4005	AN3-11A	
1	LOWER CUTTER FIXED PROVISIONS	646.4006	AN3-11A	
1	UPPER CUTTER ASSY	646.3301	AN3-11A	
1	LOWER CUTTER ASSY	646.3001	AN3-11A	
1	DEFLECTOR	646.2910	AN3-11A	
1	BRACKET	646.3810	AN3-11A	
1	STRUT	646.3510	AN3-11A	
1	STRUT	646.3511	AN3-11A	
1	STRUT BRACKET	647.0112	AN3-11A	
1	STRUT ASSY	647.7703	AN3-11A	
1	RH WIPER DEFLECTOR	646.3411	AN3-11A	
1	LH WIPER DEFLECTOR	646.3410	AN3-11A	
1	WASHER	601.1607	AN3-11A	
1	LOCKNUT	601.1624	AN3-11A	
1	CHANNEL	646.3110	AN3-11A	
1	DOUBLER	646.3710	AN3-11A	
1	SUPPORT	646.3210	AN3-11A	
1	GUSSET	646.3713	AN3-11A	
1	SCREW	601.2912	AN3-11A	
1	BOLT	601.2825	AN3-11A	
1	SCREW	601.2830	AN3-11A	
1	CLIP	646.3711	AN3-11A	
1	CLIP	646.3712	AN3-11A	
1	RADIUS BLOCK	646.3811	AN3-11A	
1	BOLT	601.2822	AN3-11A	
1	GUSSET BRACKET	646.3812	AN3-11A	
1	BOLT	601.2824	AN3-11A	
1	STRUT DOUBLER	646.3715	AN3-11A	
1	SCREW	601.1953	AN3-11A	
1	GAUGE BRACKET	646.3716	AN3-11A	
1	RIVET	601.2831	AN3-11A	
1	SCREW	601.2829	AN3-11A	

3030 ENTERPRISE CT.
SUITE A
VISTA, CA. 92081
(760) 724-5300

APICAL INDUSTRIES, INC.
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ASS350 CABLE CUTTERS KIT

SCALE: NONE

SHEET 1 OF 5

Sylvie Larocque

From: Linda Lacelle
Sent: Tuesday, June 05, 2018 8:35 AM
To: Lewis Brooks; Sonia Quirion; Chantal Chartrand; Eric Downing
Cc: Kinga Lysiak; Jason Leroux; Sylvie Larocque
Subject: RE: Purchase Order N° 20180126 ORDER 6155

Chantal,
Please add 8 x 646.3912 to order 6155 (N/C, as they will ship at a later date – June 8)

Sonia,
Svp enlever les 646.3912 sur 2 x 646.4001

Eric - FYI

From: Lewis Brooks
Sent: Tuesday, June 5, 2018 8:02 AM
To: Linda Lacelle <llacelle@dartaero.com>
Cc: Kinga Lysiak <klysiak@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: Purchase Order N° 20180126 ORDER 6155

No this one isn't but 4045 is missing payment.

Kinga could you ask Sandra at Heliportugal to arrange the pickup?

Best regards,

Lewis Brooks
Account Manager - EMEA



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www.dartaerospace.com



From: Linda Lacelle
Sent: Tuesday, June 05, 2018 12:57 PM
To: Lewis Brooks <lbrooks@dartaero.com>
Cc: Kinga Lysiak <klysiak@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: Purchase Order N° 20180126 ORDER 6155

Absolutely!! I understand this is still waiting for \$\$??

From: Lewis Brooks
Sent: Tuesday, June 5, 2018 7:51 AM
To: Linda Lacelle <llacelle@dartaero.com>
Cc: Kinga Lysiak <klysiak@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: Purchase Order N° 20180126 ORDER 6155

Hi Linda,

Can we send everything we have today and then cover the cost of shipping the missing bit?

Best regards,

Lewis Brooks
Account Manager - EMEA



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www.dartaerospace.com



From: Linda Lacelle
Sent: Monday, June 04, 2018 7:04 PM
To: Kinga Lysiak <klysiak@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Cc: Lewis Brooks <lbrooks@dartaero.com>
Subject: Re: Purchase Order N° 20180126 ORDER 6155

Kinga,
everything is ready (In Pkg..but still missing 1 part (Lewis is aware) - they are supposed to be back by Friday, June 8, but we are trying to get them back sooner.

L

From: Kinga Lysiak
Sent: Monday, June 4, 2018 6:15:15 AM
To: Jason Leroux
Cc: Linda Lacelle; Lewis Brooks
Subject: FW: Purchase Order N° 20180126 ORDER 6155

Hello Jason,

Could you please let me know if order 6155 will be ready on the 6/6
The customer is urgent and chasing

6155

Linda Lacelle

Tue 2018-06-05 9:13 AM

To: Sonia Quirion <squirion@dartaero.com>; Shipping <shipping@dartaero.com>;

Cc: Eric Downing <edowning@dartaero.com>;

Per Lewis – pls remove all adhesives for 3 x 646.4001, 3 x 646.4002

Merci

Eric- when I receive this, who do I give it to???

To: Linda Lacelle <llacelle@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; David Logan <dlogan@dartaero.com>

Subject: RE: AS350 CCK

Yes please remove from all.

For 4045 I thought these were ready for 25/5 per your email on May 9th below?

Best regards,

Lewis Brooks

Account Manager - EMEA



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From: Linda Lacelle

Sent: Friday, May 25, 2018 1:52 PM

To: Lewis Brooks <lbrooks@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; David Logan <dlogan@dartaero.com>

Subject: RE: AS350 CCK

4045 and 6155 are due to ship on June 6 – still on schedule

4120 – will be ready after lunch

Do we remove the adhesive in all of these orders?

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					